# jos america

SHOE REPAIR SOLUTIONS 2021

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## Why Jos America?



#### Jos America is a developer

The technology and materials used in our Flexam products are developed in-house by highly skilled professionals with a special focus on utilising their purpose to the maximum. We are continually innovating.



#### Jos America is a manufacturer

All of our machinery equipment, work benches and related products are produced in our production facility in Nieuwkuijk, the Netherlands.



#### Jos America is a total supplier

Jos America is your business partner for all your requirements in your shoe repair workshop. We support you with everything you need related to machinery, interior fittings and sales presentation of accessories.



#### Jos America provides knowledge

The staff at Jos America has in-depth knowledge regarding the technology used in the high-quality Flexam range of products.



#### Jos America's Flexam brand

Our company aims to be as flexible as possible so we can comply with the needs and wishes of all our customers. The Flexam brand name is an abbreviation of FLEX ibility and AM erica. Flexam stands for high quality and reliability.



#### Jos America is your partner from A-Z

Our focus is customer oriented; we do everything we can to meet your needs. Our goal is a stress-free experience and we will support you from A-Z, from the drawing table to after-sales service.



#### Jos America features comprehensive showrooms

Jos America is located in the Netherlands.

In our showrooms you can view and test out a variety of machinery equipment. Our experts provide professional advice regarding machine features including options and possibilities. We also provide an extensive guided tour of our production facilities.

#### Jos America's service team

The Jos America service team supports customers all over the world in the maintenance of their machine park. The team maintains not only Flexam machines but provides the same service to all other common brands as well. Preventive maintenance is the best way to guarantee a safe and efficient machine park.



# High-end quality with external dust extraction

SEN

The ideal solution when there is sufficient space

# Flexam Dynamic



## Flexam Dynamic shoe repair machines

The best for your workshop and health

#### **Efficiency and quality:**

· Offers an ideal, individually tailored combination of features.

#### Modern technology to increase your quality of life:

Sensor-operated extraction valves • Thanks to sensor-operated valves, dust extraction channels open and close individually.

Fully dynamic and adjustable to your situation · Create your own Flexam combination.

Automatic height adjustment • Essential when different employees use the same machine.

Widia option • Assures a long grinding disc service life. Ideal for fast removal of materials.

Automatic dust dividing system · ADDS builds up an air curtain above the scouring belt which prevents dust from reaching the machine's user.

Touchscreen option • Stores user profiles and prevents unnecessary machinery downtime thanks to a smart service option.

#### Safety is our number one priority:

• Our products meet the strictest safety requirements of the European CE and NEN standards. We follow ATEX guidelines and our products are manufactured according to the latest applicable standards.

#### **Training:**

· Our qualified experts provide instruction for all machinery and equipment directly following delivery and installation.





## V80 dust extraction technology

External dust extraction with vacuum technology

- Extracts dust particles as well as fine dust.
- An effective and low-noise solution (59dB (A)).
- Can be located inside or outside the workshop.
- For shoe repair shops with limited space Jos America developed the City line, which integrates the V80 system into the machine.

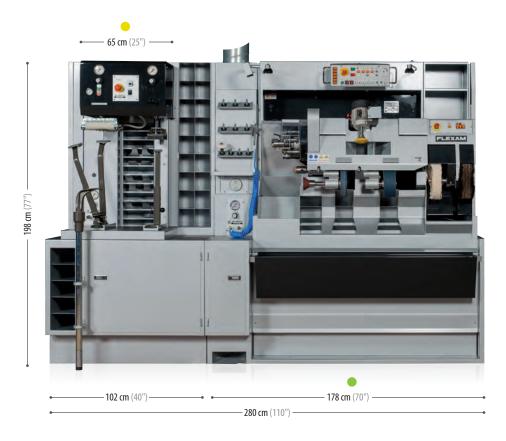
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# Flexam Dynamic Work Unit 230 consisting of: Press 701R33=SCL720 Flexam Super Classic (SCL) | 65 - 720

	Including	Flexam SCL press I 65
		worktable 72 cm width
		double air group 'safety' with air reducer, manometer and 2 connectors
		built-in compressor, oil-free, JA216/40
		work stand (chrome) with 3 working lasts
		6 pairs of press plates and 1 heel press plate
	<b>.</b>	
$\bullet$	Finisher	
	701R13=120D	Flexam FSBP 120 DYNAMIC SR
	Including	4-sensor valve technology
		ADDS - automatic dust dividing system
		AUHY - automatic height adjustment 102–122 cm
		WTAB - Flexam worktable, 25 cm, on left side with storage space
		VLAZ - floor extraction
		double air group 'safety' with air reducer, manometer and 2 connectors
	~	B-cutter section
	Options	
	/02R4=60R	LED lighting horizontal 60-R
	/02R4=120R	LED lighting horizontal 120-R
	Dust extraction	
	701Z65	V80 Compact Mini Automatic
	701205	voo compact winn Automatic
	Includina	Frequency controller for optimal control of extracted air volume
	including	requercy controller for optimal control of extracted all volume





# Flexam Dynamic Work Unit 280 consisting of:

•	Press	
	701R33=SCL1020	Flexam Super Classic (SCL)   65 - 1020
	Including	Flexam SCL press I 65 worktable, 102 cm width double air group 'safety' with air reducer, manometer and 2 connectors built-in compressor, oil-free, JA216/40 work stand (chrome) with 3 working lasts 6 pairs of press plates and 1 heel press plate
	Finisher	
	701R14=140D	Flexam RSBP 140 DYNAMIC SR
	Including	5-sensor valve technology ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm WTAB - Flexam worktable, 25 cm, on left side with storage space VLAZ - floor extraction double air group 'safety' with air reducer, manometer and 2 connectors C plus multi-head
	Options 702R4=60R	LED lighting horizontal 60-R
	702R4=120R	LED lighting horizontal 120-R
	Dust extraction	
	701Z65	V80 Compact Mini Automatic
	Including	Frequency controller for optimal control of extracted air volume

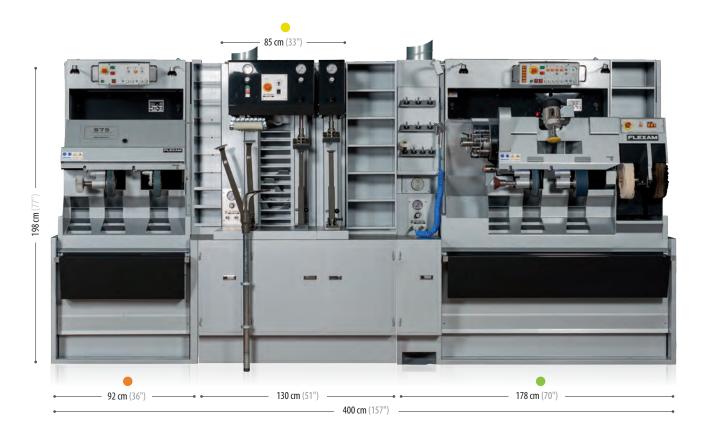




# Flexam Dynamic Work Unit 330 consisting of:

•	Press	
	701R33=SCL1070	Flexam Super Classic (SCL)   105 - 1070
	Including	Flexam SCL press I 105 worktable, 107 cm width double air group 'safety' with air reducer, manometer and 2 connectors built-in compressor, oil-free, JA216/40 work stand (chrome) with 3 working lasts 6 pairs of press plates and 1 heel press plate 30F on rear side - Infrared Flexam IF 30
•	Finisher	
	701R14=185DW	Flexam RSBP 185 DYNAMIC SR Widia
	Including	6-sensor valve technology
		ADDS - automatic dust dividing system
		AUHV - automatic height adjustment 102–122 cm WTAB - Flexam worktable, 25 cm, on left side with storage space
		VLAZ - floor extraction
		double air group 'safety' with air reducer, manometer and 2 connectors
		Widia scouring disc (60 mm)
		C plus multi-head
	Options	
	702R4=60R	LED lighting horizontal 60-R
	702R4=120R	LED lighting horizontal 120-R
	Dust extraction	
	701Z65	V80 Compact Mini Automatic
	Including	Frequency controller for optimal control of extracted air volume

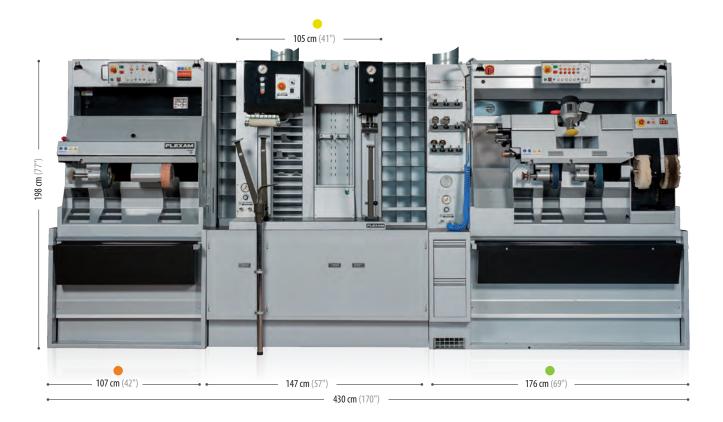




# Flexam Dynamic Work Unit 400 consisting of:

	Pre-sander	
	701R1=S75D	Flexam S75 DYNAMIC SR
	Including	3-sensor valve technology ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm
	Options	
	702R4=60R	LED lighting horizontal 60-R
•	Press	
	701R3=SCL1300	Flexam Super Classic (SCL) II 85 - 1300
	Including	Flexam SCL press II 85
		worktable, 130 cm width 1x 15A on rear side - 3x for small heels and 6x for heels / 1x 30D on rear side - 6x for shoes H 188 double air group 'safety' with air reducer, manometer and 2 connectors built-in compressor, oil-free, JA216/40 work stand (chrorne) with 3 working lasts 6 pairs of press plates and 1 heel press plate
•	Finisher	
	701R14=140D	Flexam RSBP 140 DYNAMIC SR
	Including	5-sensor valve technology ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm
		WTAB - Flexam worktable, 25 cm, on left side with storage space
		VLAZ - floor extraction double air group 'safety' with air reducer, manometer and 2 connectors
		C plus multi-head
	Options	
	702R4=60R 702R4=120R	LED lighting horizontal 60-R LED lighting horizontal 120-R
•	Dust extraction 701Z80	V80 Compact All-in-One

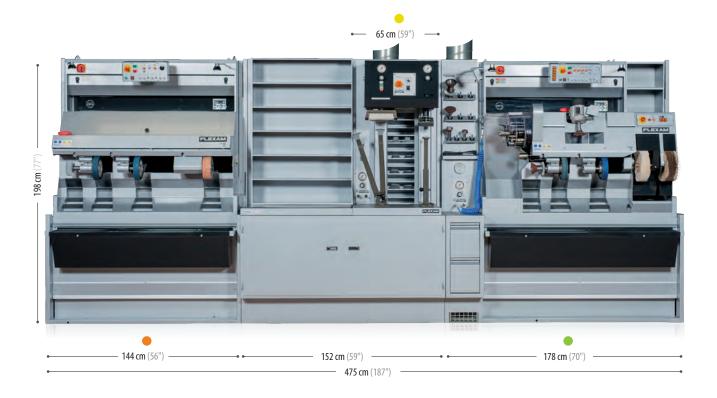




# Flexam Dynamic Work Unit 430 consisting of:

	Pre-sander		
	701R1=S95WD	Flexam S95 Widia Dynamic	
		3 conservation to do a la ma	
	Including	3-sensor valve technology	
		ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm	
		Widia scouring disc (60 mm)	
	Options		
	702R4=60R	LED lighting horizontal 60-R	1 and
$\bigcirc$	Press		
	701R33=SCL1470	Flexam Super Classic (SCL) I 105 - 1470	
	Including	Flexam SCL press II 105	
		worktable, 147 cm width	
		15A on rear side - 3x for small heels and 6x for heels	
		45A on rear side - 9x for small heels and 18x for heels double air group 'safety' with air reducer, manometer and 2 connectors	
		built-in compressor, oil-free, JA216/40	
		work stand (chrome) with 3 working lasts	
		6 pairs of press plates and 1 heel press plate	
		30F on rear side - Infrared Flexam IF 30	
	Finisher		
	701R14=140D	Flexam RSBP 140 DYNAMIC SR	
	Including	5-sensor valve technology	
		ADDS - automatic dust dividing system	
		AUHV - automatic height adjustment 102–122 cm	
		WTAB - Flexam worktable, 25 cm, on left side with storage space	
		VLAZ - floor extraction	
		double air group 'safety' with air reducer, manometer and 2 connectors C plus multi-head	
	Options	c plus inulu-lieau	
	702R4=60R	LED lighting horizontal 60-R	-
	702R4=120R	LED lighting horizontal 120-R	22-0
	Dust extraction		
	701Z80	V80 Compact All-in-One	



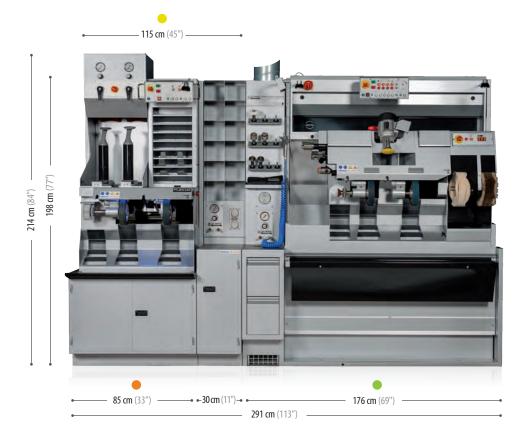


# Flexam Dynamic Work Unit 475 consisting of:

•	Pre-sander	FL
	701R1=S130WD	Flexam S130 Widia DYNAMIC SR
	Including	3-sensor valve technology ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm Widia scouring disc (60mm)
	Options	
	702R4=60R	LED lighting horizontal 60-R
	Press	
		Flexam Super Classic (SCL)   65 - 1520
	Including	Flexam SCL press I 65 worktable, 152 cm width
		60A on rear side - 6x for shoe storage H 188
		double air group 'safety' with air reducer, manometer and 2 connectors
		built-in compressor, oil-free, JA216/40
		6 pairs of press plates and 1 heel press plate
	Finisher	
	701R14=140D	Flexam RSBP 140 DYNAMIC SR
		e
	Including	5-sensor valve technology ADDS - automatic dust dividing system
		AUHV - automatic height adjustment 102–122 cm
		WTAB - Flexam worktable, 25 cm, on left side with storage space
		VLAZ - floor extraction
		double air group 'safety' with air reducer, manometer and 2 connectors C plus multi-head
	Options	
	702R4=60R	LED lighting horizontal 60-R
	702R4=120R	LED lighting horizontal 120-R
	Dust extraction	
	701Z80	V80 Compact All-in-One



#### Flexam Dynamic Powerline 300





Pre-sander 701R10=S75C	Flexam S75 City Powerline
	3-sensor valve technology
Press 701R5=P45-115	3-sensor valve technology Flexam Power Press 45 - 115 Flexam Power Press 45
	Flexam Power Press 45 compressor, oil-free, JA216/40 cabinet, 30 cm, with rear storage double air/electricity group 6 pairs of press plates and 1 heel press plate incl adapter
Finisher 701R13=140D	Flexam FSBP 140 DYNAMIC SR
Including	5-sensor valve technology ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm WTAB - Flexam worktable, 25 cm, on left side with storage space VLAZ - floor extraction double air group 'safety' with air reducer, manometer and 2 connectors B-plus cutter section
Including Options 702R4=60R 702R4=120R	5-sensor valve technology ADDS - automatic dust dividing system AUHV - automatic height adjustment 102–122 cm WTAB - Flexam worktable, 25 cm, on left side with storage space VLAZ - floor extraction double air group 'safety' with air reducer, manometer and 2 connectors





#### • Pre-sander



• 57 cm (22")

701R1=S45D Flexam Dynamic S45



**92 cm** (36")

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701R1=S75D Flexam Dynamic S75



• 71 cm (27")

701R1=S55D Flexam Dynamic S55



**107 cm** (42")

701R1=S95WD Flexam Dynamic S95 Widia



701R10=S75C Flexam S75 City Powerline



\_ **144 cm** (56")

701R1=S130WD Flexam Dynamic S130 Widia

#### Flexam Dynamic

• Press



701R2 Flexam TR55



(25'')

701R3=SCL65 Flexam SCL-I 65



85 cm \_\_\_\_\_ (33")

701R3=SCL85 SCL-II 85



\_\_\_\_**105 cm** (41")

701R4=SCL105 Flexam SCL-I 105



701R5=P45 Flexam Powerpress 45



**90 cm** (35")

701R5=P90 Flexam Powerpress-II 90

#### Flexam Dynamic



with double twin cutter



161 cm (63")

701R13=120D Flexam Dynamic FSBP 120



**176 cm** (69")

701R13=140D Flexam Dynamic FSBP 140



**221 cm** (87")

701R13=185D Flexam Dynamic FSBP 185



**221 cm** (87")

701R13=185DW Flexam Dynamic FSBP 185 Widia

#### • Finisher

with automatic multi-head cutter



**178 cm** (70")

701R14=140D Flexam Dynamic RSBP 140



**223 cm** (87")

701R14=185D Flexam Dynamic RSBP 185



**223 cm** (87")

701R14=185DW Flexam Dynamic RSBP 185 Widia



#### • Vacuum



701Z65 V80 Compact Mini Automatic



701Z80 V80 Compact All-in-One



# Optimal solution with external dust extraction

Bob

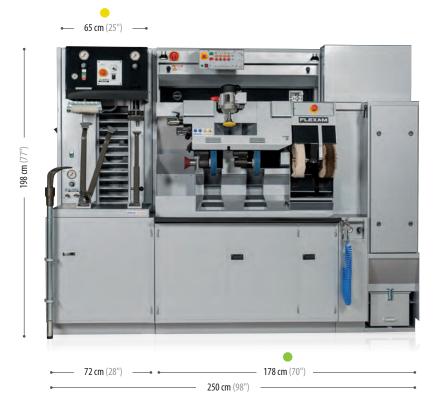
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For workshops with limited space

# Flexam City

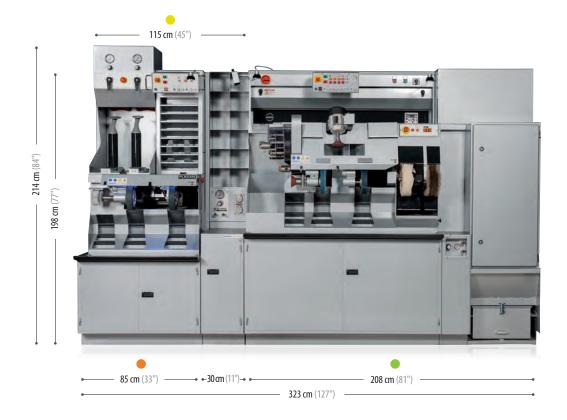


# Flexam City Work Unit 250



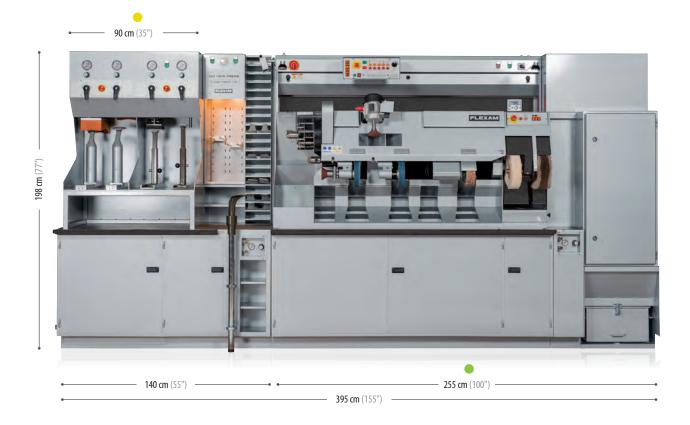
	Flexam City V consisting of:	Vork Unit 250
•	Press	Flower for a flow in (fc) ) (fc 70)
	/01K33=5CL/20	Flexam Super Classic (SCL)   65 - 720
	Including	Flexam SCL press I 65 worktable, 72 cm width double air group 'safety' with air reducer, manometer and 2 connectors built-in compressor, oil-free, JA216/40 work stand (chrome) with 3 working lasts
		6 pairs of press plates and 1 heel press plate
	Finisher	
	701R11=FSBP120C	Flexam FSBP 120 City
	Including	4-sensor valve technology 140 series ADDS - automatic dust dividing system B cutter section
	Options	
	702R4=60R	LED lighting horizontal 60-R
	702R4=120R	LED lighting horizontal 120-R

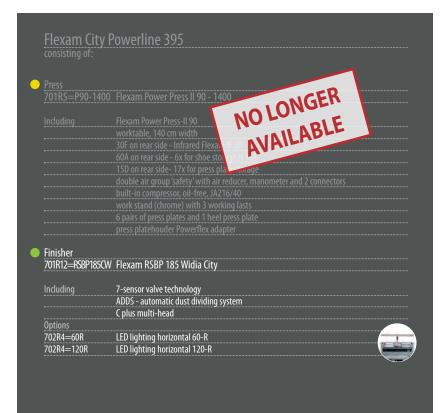
# Flexam City Powerline 330



	Flexam City Po	werline 330
	consisting of:	NICER
•	Pre-sander 701R10=S75C	Flexam S75 City, Inv. NO LONGER 3-sensor valve technology AVAILABLE
		3-sensor valve techn logy AVAILAD
•	Press 701R5=P45-115	Flexam Power Press 45 - 115
		Flexam Power Press 45 compressor, oil-free, JA216/40 cabinet, 30 cm, with rear storage double air/electricity group 6 pairs of press plates and 1 heel press plate incl adapter
•	Finisher 701R12=RSRP140C	Flexam RSBP 140 City
	Including	
		5-sensor valve technology, 140 series ADDS - automatic dust dividing system
	Options	C plus multi-head
	702R4=60R 702R4=120R	LED lighting horizontal 60-R
	702K4=120K	LED lighting horizontal 120-R









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	Flexam City V	Vork Unit 395
	consisting of:	
•	Press	
	701R3=SCL1300	Flexam Super Classic (SCL) II 85 - 1300
	Including	Flexam SCL press II 85
		worktable, 130 cm width
		1x 15A on rear side - 3x for small heels and 6x for heels /
		1x 30D on rear side - 6x for shoes H 188
		double air group 'safety' with air reducer, manometer and 2 connectors
		built-in compressor, oil-free, JA216/40
		work stand (chrome) with 3 working lasts 6 pairs of press plates and 1 heel press plate
	Finisher	
	701R12=RSBP185CW	Flexam RSBP 185 Widia City
	Including	7-sensor valve technology
		ADDS - automatic dust dividing system
		C plus multi-head
	Options 702R4=60R	
	702R4=60K 702R4=120R	LED lighting horizontal 60-R LED lighting horizontal 120-R
	702N4—120N	



#### • Flexam City



**178 cm** \_\_\_\_\_(70")

701R11=FSBP120C Flexam City FSBP 120



**193 cm** (75")

701R11=FSBP140C Flexam City FSBP 140



**195 cm** (76")

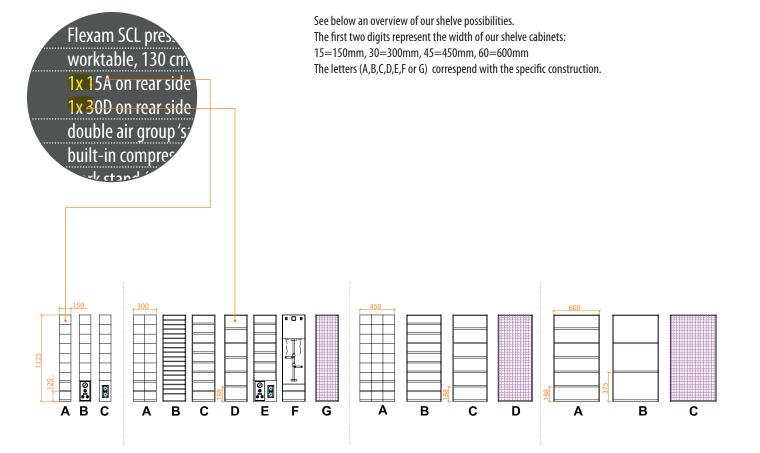
701R12=RSBP140C Flexam City RSBP 140

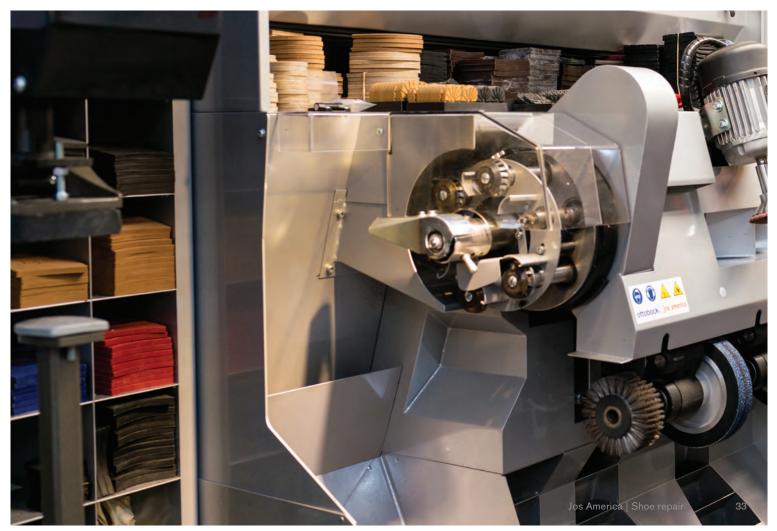


**255 cm** (100")

701R12=RSBP185CW Flexam City RSBP 185 Widia

# **Explanation shelve possibilities Flexam Dynamic & Flexam City**





# **Budget solution with internal dust extraction** For workshops with limited space

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# Flexam Master



#### Master 160U Work Unit SR



701R35=160U	consisting of:
Press	Master 45C Press SR
701R20=45C	Master 45C Press SR
Including	
	built-in compressor
	liquid-filled cushion 6 pairs of press plates
	o pairs of press plates
Finisher	
701R21=115Bx400	Master 115B Combi SR
Includina	
including	heel cutter, 18 mm, with guide
	3 sole cutters on bayonets
	heel cone on bayonet
	2 long scouring belts
	naumkeag bayonet, 90 mm diameter triple polishing unit for black, brown and natural polishing.
	storage rack
	dust extraction

• Flexam Master



**160 cm** \_\_\_\_\_

701R35=160U Master 160U Work Unit SR



**115 cm** (45")

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701R21=115Bx400 Master 115B Combi SR





701R20=45C Master 45C Press SR

### **Colour schemes**

Standard machine colour grey metallic Ral 9006. You can choose between 8 different accent colours.

**Black Grey** 



702R6=7021

Anthracite Grey





702R6=5026

- **Ruby Red**

702R6=3003

### **Opal Green**

702R6=7016





**Traffic Green** 

702R6=6024

**Signed Black** 



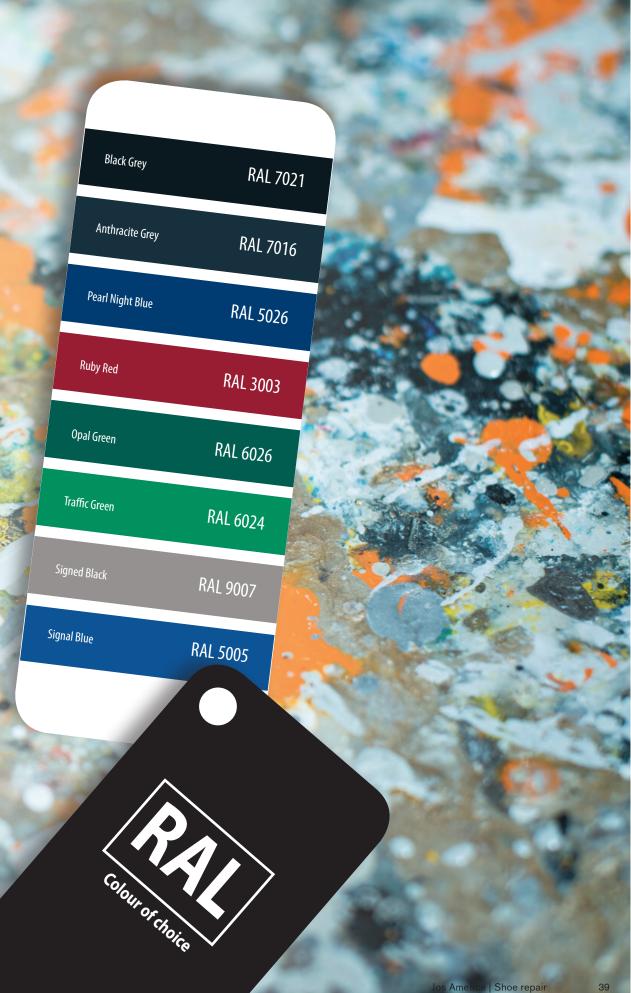
702R6=9007

**Signal Blue** 

702R6=6026



702R6=5005





## Flexam

# A healthy and safe working environment



### **Noise reduction**

Flexam machines and the V80 vacuum dust extraction systems comply with the latest safety regulations. Extremely low noise levels come thanks to the Flexam machines' precise development and construction.

The result is a pleasant, low-noise environment in which you can work and communicate with your customers.



#### **Isolated machine compartment**

Equipped with special noise-reducing materials.

#### Aerodynamic noise-reducing dust extraction channels Specially designed to combine low noise levels with high extraction performance.

#### **Tightly sealed valves**

The fully automatic system features round valves with a sturdy rubber layer to prevent hissing valves.

### Vibration-free construction

The motor frame is separated from the chassis using anti-vibration rubber pads.







### **Dust extraction**

Not only visible dust particles cause damage to health and safety. Above all, long-term exposure to invisible dust requires particular attention. Health issues are not usually immediate, but rather arise after a number of years. Fortunately, shoe repair workshops are increasingly recognising the importance of a dust-free working environment. Jos America is known for its effective V80 dust extraction series, which includes suitable models for shoe repair shops of any size. Please see below for a number of our innovative technologies that can help you to minimise dust in your workshop.



#### **Flexam dust filters**

Specially designed for Flexam machines, ensuring a long service life and filtering performance. The dust extraction system is equipped with a self-filter-cleaning system.

#### **Unique Flexam filtering for fine dust**

Flexam machines can be fitted with a second absolute filter, which prevents these small dust particles from returning to the workshop.

#### ADDS - automatic dust dividing system

A compressed air outlet creates an air curtain above the scouring belt, separating dust particles from the employee working at the machine.

#### Sensor-operated valve technology

Dust extraction performance is maximised by dust extraction channels that are individually operated using sensor technology.







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During the design and construction of our machines we take into account the strictest safety regulations and use corresponding raw materials and components. Our products meet the most stringent safety requirements of the European CE and NEN standards. We follow ATEX guidelines and our products are manufactured according to the latest applicable standards.

Your safety and health are important to us!

We therefore strive to provide you with the clearest, most comprehensive information possible regarding all aspects applicable to the safe use of our products. This is why our machines are equipped with the necessary safety and warning stickers and accompanied by a detailed manual as well as a technical file.



#### Safe operation

All Flexam machines are fitted with control units in compliance with the highest CE norms.

#### **Fire safety**

The automatic valve system ensures direct closure of the air supply, while the rear side of the machine is fully closed off by means of a metal plate. This combination of features reduces risks to a minimum.

#### **Easy-access front cover**

The Flexam front lid can be fully opened so that the user has easy access to the motor compartment. The risk of personal injury while replacing the scouring belts is reduced to a minimum.

#### **Emergency stop**

Emergency stop in sight and within easy reach.

### **Thermally secured**

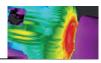
Flexam machines are equipped with thermal security switches which prevent the motor from getting overheated by turning it off immediately.





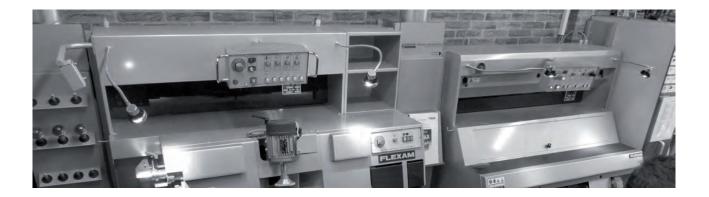






### **Ergonomics**

A correct working position is essential! Flexam machines are cutting edge and include innovative ergonomic features which allow your employees to work in an appropriate, healthy position. This position varies according to the correct working height, good visibility and safe accessibility for operating the machines.



#### Automatic height adjustability

The central axle height of the Flexam Dynamic series can be adjusted between 1020–1220 mm, making it very suitable for employees with varying body heights.

#### **LED** spotlights

Normal ceiling lights in a workshop may not be sufficient for certain activities. The Flexam machine therefore comes standard equipped with two adjustable LED fixtures.

### **Centrally positioned operating panel**

Each Flexam machine has a central operating panel positioned above the machine. All switches are easily accessible and the position of the operating panel leads to an active posture.

#### Adjustable naumkeag

The centrally positioned naumkeag (bims) is fully adjustable so employees can carry out their work in an ergonomic fashion. The naumkeag (bims) can be tilted, pulled in and out and rotated.

### **Executive Plus**

Employees who suffer from back problems can order the Flexam Executive Plus machine. This machine is fitted with a multi-adjustable work chair, which can slide in front of the machine on a rail.













### Widia technology

### Widia

Widia scouring discs are developed to allow you to work much more quickly when sanding materials, thereby reducing hazardous fumes to a minimum. Widia discs are extremely durable even after 5 years of intensive use and significantly reduce costs compared to normal sanding belts. Flexam Widia rolls are always weight-balanced and run smoothly for professional use.



### Cutters

The cutter section is comfortably and ergonomically positioned on the left side of the machine. A safe distance is maintained between the cutter components. If a Flexam machine is equipped with a multi-head cutter section, the heel cutter and the multi-head sole cutter have separate motors.

B cutter section Heel cutter with 18 mm guide and sole cutter on bayonet. Includes 3 metal cutters.

B-plus cutter section The B-plus version is a combination of the B cutter section and a Widia micro-roll with guide. This construction is only possible on Flexam machines if the left bayonet fitting contains its own dust extraction channel. Includes 3 metal cutters.

C multi-head

The standard 6-axle revolving multi-head contains 5 AC fixed sole cutters and one cutter mounted on a bayonet, so that you can easily exchange with other cutters. This revolving cutter is driven by three motors, so that the cutter motor and the sole cutter motor can be operated separately. The 18 mm heel cutter and guide is centrally positioned in the middle of the multi-head, providing ample working space.

C plus multi-head Multi-head cutter with Widia micro-roll

The C-plus is a combination of the C multi-head cutter and the Widia micro scouring roll. This construction is only possible on Flexam machines if the left bayonet fitting contains its own dust extraction channel.













### Touchscreen

### Flexam machines now with touchscreen

The new Flexam can do everything our classic version can. But the touchscreen offers even more. What's the best way to perfect a classic? By retaining all of its successful features whilst making it even more user-friendly!

#### Enhanced comfort, decreased energy consumption

With the new dust-free touchscreen control panel, you now have the instruction manual to hand whenever you need it. Another new feature is the handy energy-saving standby mode.

#### Individual control

Shoe repair workshops are international – and so is the new Flexam, which can now be operated in your desired language. Cleaning times can also be saved as required.

#### Personal profiles

Create the perfect workplace for each of your employees by generating multiple user profiles with the new touchscreen control panel. Parameters such as different working levels can be set with a simple touch of the screen.

#### Remote maintenance

To allow you to continue your work uninterrupted, our service department monitors various key parts of the machine online and notifies you as soon as a maintenance check is required or a part needs to be replaced. And we're already working on the next step – soon you'll be able to order supplies directly via the touchscreen.



# Projects



### France (Cysoing)







### Italy (Moro)



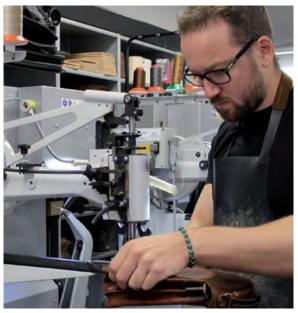




### The Netherlands (Ede)

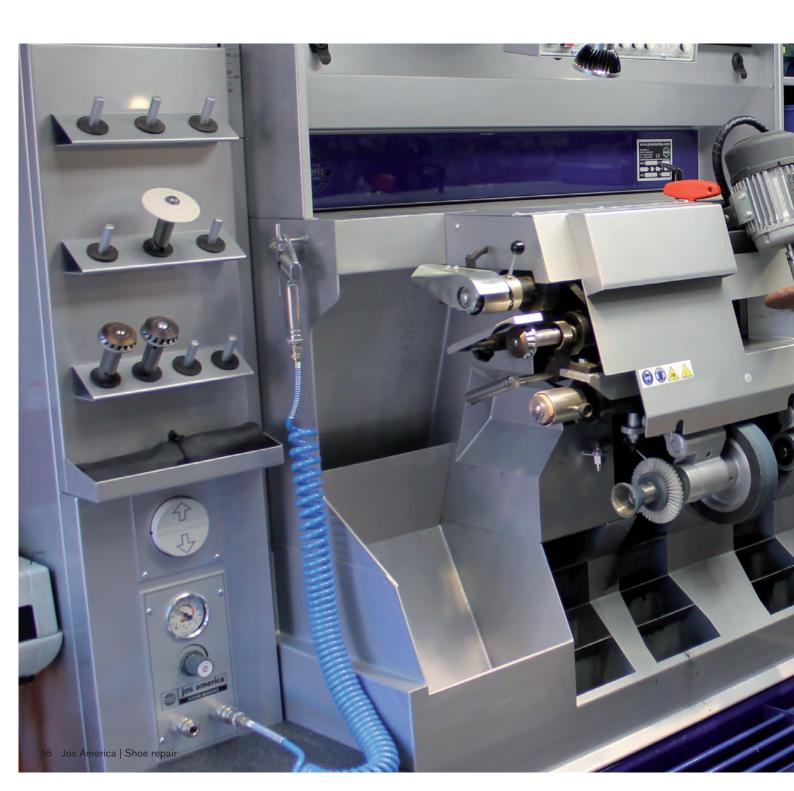








### Belgium (Bornem)



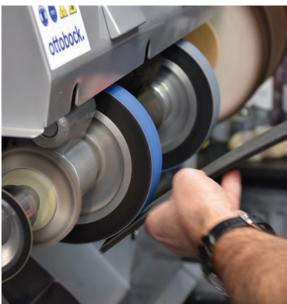


### The Netherlands (Amstelveen)



### The Netherlands (Boxtel)







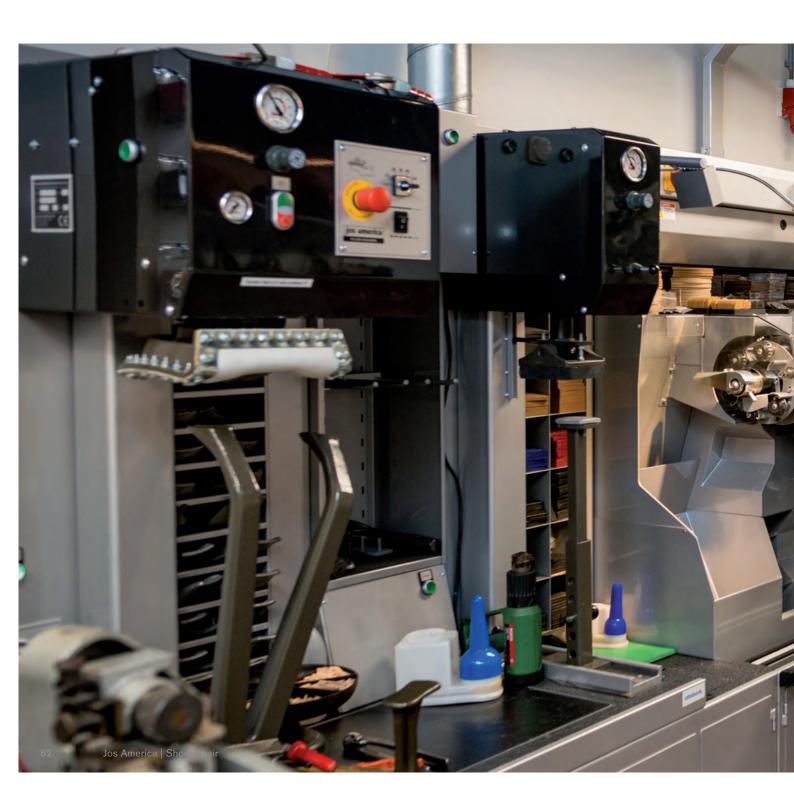
### France (Argeles sur mer)



### Belgium (Edegem)



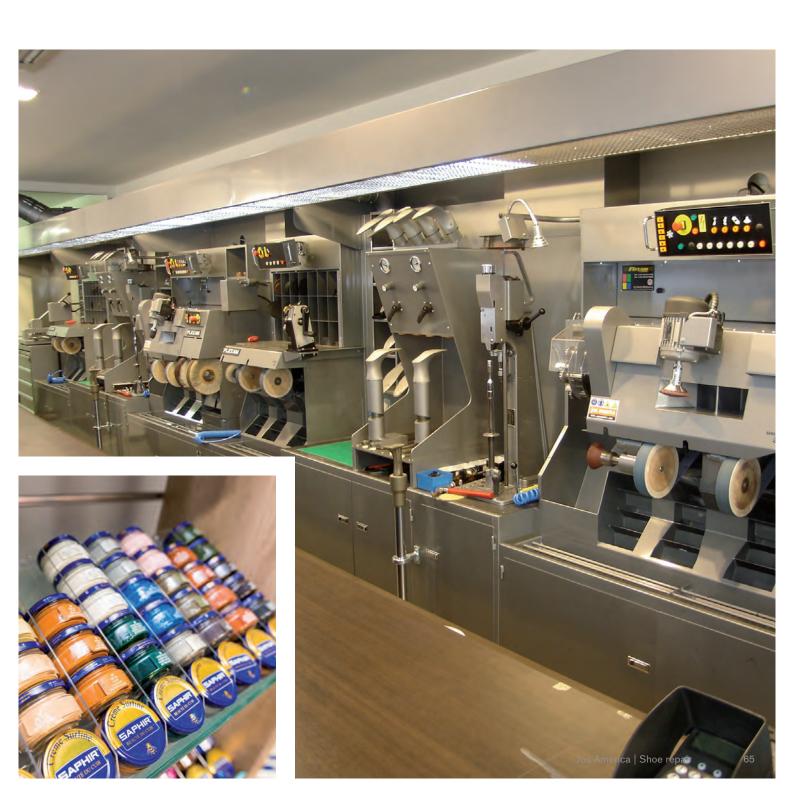
### The Netherlands (Maassluis)





### The Netherlands (Vlijmen)





### The Netherlands (Beek)







### Spain (Madrid)













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